

ON THE SIMILARITY OF THE HIGH-RESOLUTION SOLID-STATE  $^{29}\text{Si}$  AND  $^{27}\text{Al}$  SPECTRA OF SILICALITE  
AND DEALUMINATED ZEOLITE ZSM-5

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On dealuminating a sample of zeolite ZSM-5 (Si/Al ratio of 33.3 initially, 119 finally) at  $540^\circ\text{C}$  using silicon tetrachloride vapour, the  $^{29}\text{Si}$  magic-angle-spinning NMR spectrum develops fine structure akin to that seen in the spectrum of silicalite, while the  $^{27}\text{Al}$  spectrum confirms that Al has been removed from tetrahedral sites. This lends further support to the view that the framework structures of ZSM-5 and silicalite are closely similar.

If it is true, as now seems possible,<sup>1)</sup> that zeolite ZSM-5 and silicalite possess essentially the same framework structure; and if, in particular, silicalite contains tetrahedrally bonded aluminium and the difference between the two materials devolves upon their Si/Al ratios, it ought to be possible to generate, by dealumination,<sup>2)</sup> the rich fine structure in the  $^{29}\text{Si}$  magic-angle-spinning (MAS) NMR spectrum which we have shown<sup>1,3)</sup> to be attributable to different, crystallographically non-equivalent  $\text{Si}(\text{OSi})_4$  groupings in the silicalite framework. As the practical repercussions of this proposed experiment are likely to be of considerable interest, we decided, along with our collaborators (Fyfe et al.<sup>4)</sup>) to conduct two separate, independent but similar sets of investigations, the results of which we now briefly report in tandem.

The parent ZSM-5 (kindly provided by Dr. M. Barlow) has a stoichiometry of  $\text{Na}_{0.2}(\text{NH}_4)_{2.6}\text{Al}_{2.8}\text{Si}_{93.2}\text{O}_{192}$  corresponding to a Si/Al ratio of 33.3. The dehydrated sample was dealuminated at  $540^\circ\text{C}$  for 80h with dry nitrogen saturated, at room temperature, with  $\text{SiCl}_4$ . After thermal treatment the sample was washed with distilled water and dried at  $100^\circ\text{C}$  in air. X-ray diffraction, high-resolution electron microscopy and IR spectroscopy showed it to be highly crystalline; and

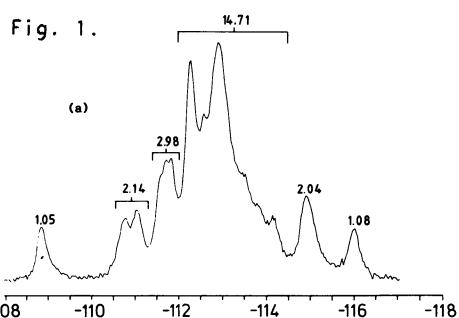


Fig. 1.  $^{29}\text{Si}$  MASNMR spectra of silicalite ( $\text{Si}/\text{Al} > 1000$ ) at 11.74T. Relative areas of signals (total normalized to 24) are indicated.

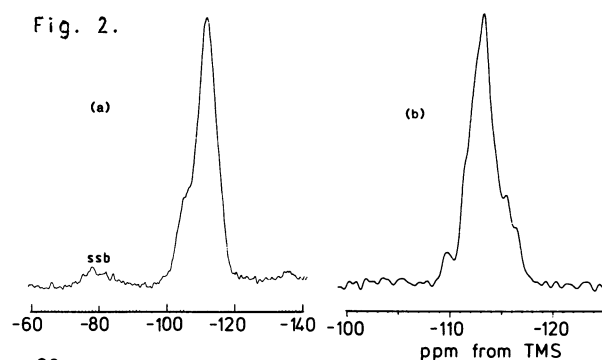


Fig. 2.  $^{29}\text{Si}$  MASNMR spectra of zeolite ZSM-5. (a) Parent material at 9.40T; (b) ZSM-5 dealuminated with  $\text{SiCl}_4$  vapour. 4.70T spectrum.

the Si/Al ratio was found to be 119 by X-ray fluorescence.  $^{29}\text{Si}$  and  $^{27}\text{Al}$  MASNMR spectra were measured in the magnetic fields of 4.70, 9.40, and 11.74T (corresponding to  $^1\text{H}$  frequencies of 200, 400, and 500MHz, respectively). Magic-angle rotors were spun at 3.6 KHz.

The spectrum at 11.74T of one of the high purity ( $\text{Si}/\text{Al} > 1000$ ) silicalite samples (prepared by Dr. B. Nay, B.P. Sunbury) is shown in Fig.1a. It displays a little more detail than the silicalite spectrum recorded at 9.4T, which we have discussed fully elsewhere.<sup>3)</sup> Fig.2a gives the  $^{29}\text{Si}$  MASNMR spectrum of the parent ZSM-5. The large peak (FWHM = 7 ppm) centered at -113 ppm from TMS and the smaller signal at -105 ppm are due to  $\text{Si}(\text{OSi})_4$  and  $\text{Si}(\text{OSi})_3(\text{OAl})$  groupings respectively. The partial removal of Al from the ZSM-5 framework reveals non-equivalent tetrahedral  $\text{Si}(\text{OSi})_4$  sites owing to the significant reduction of the long-range chemical shift effect of residual Al atoms on the  $^{29}\text{Si}$  spectra.

The key point emphasized in this communication is that silicalite and dealuminated ZSM-5 are structurally near-identical. These conclusions have been independently arrived at by Fyfe et al.<sup>4,5)</sup>

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